PTO/SB/01 (03-01)

Approved for use through 10/31/2002. OMB 0651-0032

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Under the Paperwork Reduction Florida	Attorney Docket Number D-5154	
DECLARATION FOR UTILITY OR	First Named Inventor Baker, et al.	
DESIGN	COMPLETE IF KNOWN	
PATENT APPLICATION (37 CFR 1.63)	Application Number	
Declaration Submitted With Initial Filing Declaration Submitted after Initial Filing Submitted after Initial Filing (37 CFR 1.16 (e)) required)	Filing Date	_
	Group Art Unit	
	Examiner Name	

with Initial Filing	(37 CFR 1.16 (e)) required)	Examiner Name		
As a below named inventor, I hereby declare that:				
My residence, mailing address, an		pelow next to my name.		
		:= listed below) or at	n original, first ar	nd joint inventor (if plural
I believe I am the original, first and names are listed below) of the sub	ject matter which is claimed	d and for which a patent i	s sought on the	invention entitled:
CASTING SAND CORES AND EXPANSION CONTROL METHODS THEREFOR				
	(Title of the	Invention)		
the specification of which				
X is attached hereto				
OR was filed on (MM/DD/YYYY))	as United State	es Application No	umber or PCT International
Application Number		nended on (MM/DD/YYYY		(if applicable).
amonded by any amendment su	I hereby state that I have reviewed and understand the contents of the above identified specification, including the claims, as amended by any amendment specifically referred to above.			
I acknowledge the duty to disclose information which is material to patentability as defined in 37 CFR 1.56, including for continuation- in-part applications, material information which became available between the filing date of the prior application and the national or				
I hereby claim foreign priority benefits under 35 U.S.C. 119(a)-(d) or (f), or 365(b) of any foreign application, which designated at least one country other or plant breeder's rights certificate(s), or 365(a) of any PCT international application which designated at least one country other than the United States of America, listed below and have also identified below, by checking the box, any foreign application for than the United States of America, listed below and have also identified below, by checking the box, any foreign application for patent, inventor's or plant breeder's rights certificate(s), or any PCT international application having a filing date before that of the				
Prior Foreign Application		Foreign Filing Date	Priority Not Claimed	Certified Copy Attached? YES NO
Number(s)	Country	(MM/DD/YYYY)		
Additional foreign application numbers are listed on a supplemental priority data sheet PTO/SB/02B attached hereto:				

[Page 1 of 2]

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DECLARATION — Utility or Design Patent Application

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NAME OF SOLE OR FIRST INVENTOR :	A petition h	as been filed for this un	signed inventor	
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NAME OF SECOND INVENTOR:	A petition ha	as been filed for this uns	igned inventor	
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(first and middle [if any]) Inventor's X	Worl	mc	Date 4(26/0)	
Signature A SHARS FISHERS Residence: City	State IN	Country USA	Citizenship USA	
	12049 HITME CHONE COURT			
FISHERS	I N State	ZIP 46038	Country	
City Additional inventors are being named on thesi		itional Inventor(s) sheet(s) PT	O/SB/02A attached hereto	

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PTO/SB/81 (02-01)

— : 0/58/81 (02-01)

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Index the Paperwork Reduction Act of 1995, no persons are required to respond to a collection of information unless it display a valid OMB control number.

POWER OF ATTORNEY OR AUTHORIZATION OF AGENT

Application Number		1
Filing Date		
First Named Inventor	BAKER et, al.	H
Title ex	ransion control metr	öds
Group Art Unit	ther	ero
Examiner Name		ļ
Attorney Docket Number	D-5154)

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	EFFREY P.	37,105	
POWELL,		45,020	
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JOS Name	HUA M. WERLING		
~ \r	Ohua M Walin		
Signature	4/2//01		
Date NOTE: Signatures of all the inventors or assignees of record of the entire interest or their representative(s) are required. Submit multiple			
NOTE: Signatures of all the inve forms if more than one signature	ntors or assignees of record of the entire inter	est or their represent	daive(s) are required. Submit multiple
	orms are submitted.		
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Application Number		1
Filing Date		
First Named Inventor	BAKER et, al.	ت. ت
Title ex	ransion control meth	ods
Group Art Unit	ther	etor
Examiner Name		
Attorney Docket Number	D-5154	1

I hereby appoint:			
X Practitioners at C	Customer Number 26572		
OR		A MANAGEM MANAGEM 1011 111 1111	
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	JEFFREY P.	37,105	
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Assignee of record of the entire interest. See 37 CFR 3.71. Statement under 37 CFR 3.73(b) is enclosed. (Form PTO/SB/96).			
SIGNATURE of Applicant or Assignee of Record			
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Date X 4126 C1			
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Ď *Total of2forms are submitted.			